



**Your Trailer is Outfitted
With Disc Brakes From
Sturdy Built Trailer Parts**

DISC BRAKE LIMITED WARRANTY

Thank you for purchasing STURDY BUILT TRAILER PARTS Trailer Disc Brakes. With proper maintenance and use, your brakes will provide years of trouble free service.

What does this Limited Warranty cover?

This Limited Warranty covers any defects in material or workmanship under normal use during the Warranty Period. During the Warranty Period STURDY BUILT TRAILER PARTS will repair or replace, at no charge, products or parts of a product, that proves defective because of improper material or workmanship, assuming normal use and proper maintenance. Disc Brake Products must be installed by a licensed brake specialist (SAE Technician).

How long does the coverage last?

The Warranty Period for STURDY BUILT TRAILER PARTS Dacromet coated disc brake products is for three (3) years from the date of purchase. The Warranty Period for STURDY BUILT TRAILER PARTS Stainless Steel disc brake products is for six (6) years from the date of purchase.

What will we do to correct issues?

STURDY BUILT TRAILER PARTS will either repair, rebuild, or replace the defective product at no charge, using either new or refurbished replacement parts.

What does this Limited Warranty not cover?

This Limited Warranty does not cover any problem that is caused by conditions, malfunctions, damage, modifications (either removal or addition of parts not included with the product), accident, misuse, abuse, normal wear and tear, negligence, theft or loss, overloading, use of the product for anything other than a boat trailer, superficial corrosion, lack of proper maintenance, lack of use, improper installation, installation performed by a non SAE licensed Technician, or anything not resulting from defects in material or workmanship. Furthermore, this Limited Warranty does not cover labor or installation charges, nor inbound or outbound freight charges. This Warranty is non-transferable. STURDY BUILT TRAILER PARTS is not responsible for any indirect, special, incidental, or consequential damages.

What do you have to do?

To obtain warranty service, you must first contact us or your trailer dealer/ manufacturer to determine the problem and the most appropriate solution for you. We strive to make our customers satisfied!
6244 Clark Center Ave Unit 4 Sarasota FL 34238
1-800-747-4983
Sales@SturdyBuiltOnline.com

**For Warranty & Technical Information
www.SturdyBuiltOnline.com/SturdyBuiltBrakes**



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SAFETY INFORMATION

STURDY BUILT TRAILER PARTS strongly recommends that brakes are installed on all axles of the trailer. Even if your state law does not require it, having brakes installed on all axles is a matter of safety.

Make sure the brake actuator installed on your trailer is compatible with disc brakes. Using a brake actuator for use with drum brakes will NOT work.

Before use, always perform a visual inspection to ensure proper performance. If traveling a long distance, inspect the brakes at each stop for proper operation.

MAINTENANCE

The installation, repair or maintenance of disc brakes should be performed by an SAE certified technician. To extend the life of your disc brakes, use your trailer frequently! Using the trailer is the best regular maintenance you can do! Avoid prolonged storage of your trailer. On a monthly basis, drive the trailer to normal road speed and perform a complete stop. Repeat this 3-4 times. This will clean the rotors & actuate the caliper piston. Use your trailer frequently!

If using the trailer in saltwater, thoroughly wash and rinse, with fresh water, each brake caliper and rotor immediately after submersion. Failure to immediately rinse the brakes with fresh water will significantly decrease the life of the disc brakes.

CHECK MONTHLY

Check the brake actuator reservoir for the proper brake fluid level, fill if needed. Inspect the brake pads, checking for excessive or uneven wear. Replace the brake pads if worn excessively. Check all brake lines and caliper fittings for leaks. Inspect the rotors for excessive wear, cracks, and scoring. Check the caliper mounting bracket bolts to ensure they are properly torqued.

YEARLY MAINTENANCE– Complete the following every 12 months

Flush and replace the brake fluid in the entire brake system. Brake fluid absorbs water over time which creates excessive corrosion. Replacing the fluid yearly will extend the life of the brake actuator and calipers along with increasing brake performance. Bleed the brakes according to the brake actuator instructions.

Remove the guide bolts from the caliper, and remove the caliper from the rotor. Push out the stainless steel guide bolt sleeves from the rubber bushing. Liberally apply **silicone** based brake grease to the insides of the rubber bushing and the outside of the stainless sleeve. Reassemble. This will make sure your brake caliper continues to float freely over the rotor.

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