

Technical Service Bulletin

Actuators – Model's 660/750/850 (Oct. 10, 2012)

Actuators – Model 660/750/850: The Coupler Latch Mechanism can be damaged if the trailer is moved while the Coupler Latch is in the upright or open position. See “Photo A” below.

Tie Down Engineering requires that the Coupler Latch be in the down or closed position and that the Safety Pin be fully inserted into the Safety Pin Hole whenever the trailer is being moved.

See “Photo B” below.

When the Coupler is attached to the tow vehicle, prior to moving the trailer either forward or backwards, always check to insure that the Coupler Latch is in the down or closed position. Always fully insert the Safety Pin into the Safety Pin Hole prior to moving the trailer.



Photo A – Latch Open, Pin Not Installed



Photo B – Latch Closed, Safety Pin Installed

Products Covered by this Bulletin: This Product Bulletin applies to the Tie Down products listed below:

- Part #70460 - ACTUATOR MODEL 660 DISC BRAKE ASSEMBLY
- Part #70463 - ACTUATOR MODEL 660 DRUM BRAKE ASSEMBLY
- Part #70464 - ACTUATOR MODEL 750 DISC BRAKE ASSEMBLY
- Part #70465 - ACTUATOR MODEL 750 DRUM BRAKE ASSEMBLY
- Part #70466 - ACTUATOR MODEL 850 DISC BRAKE ASSEMBLY
- Part #70467 - ACTUATOR MODEL 850 DRUM BRAKE ASSEMBLY

Corrective Action: If the Safety Pin cannot be fully inserted into the Safety Pin Hole, it is an indication that the Coupler Latch Mechanism has been damaged and must be replaced prior to towing the trailer.

To replace the Coupler Latch Mechanism, order Tie Down Engineering P/N 70411 Latch Replacement Kit.